

LIFETIME
WARRANTY

ToolPRO



ToolPRO

PLU: 632641
CODE: GSFT013

Manufactured and Packaged for
SRGS PTY. LTD.
ABN 23 113 230 050
6 Coulthards Avenue, Strathpine,
Queensland 4500, Australia.
MADE IN CHINA.

HEAVY DUTY

RIVET NUT TOOL

PLU: 632641

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WARRANTY

Our product is guaranteed to be free from quality and manufacturing defects for the lifetime of the product.

If your product becomes defective during this period, SRGS PTY LTD will offer you either a replacement, credit or refund where a product is faulty; wrongly described; different from the sample shown to you or do not do what they are supposed to do.

This warranty will not cover substantially modified product; misuse or abuse of the product contrary to user instructions or packaging label; change of mind and normal wear and tear.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and failure does not amount to a major failure.


To claim the warranty, take the product to the front Service Desk of your nearest store of purchase. You will need to show receipt or other proof of purchase. Additional information may be required to process your claim. Should you not be able to provide proof of purchase with a receipt or bank statement, identification showing name, address and signature may be required to process your claim.

Any expenses relating to the return of your product to the store will normally have to be paid by you. For online store purchases, SRGS PTY LTD will pay for the return freight for any product assessed as having a major failure.

The benefits to the customer given by this warranty are in addition to other rights and remedies of the Australian Consumer Law in relation to the goods or services to which this warranty relates.

This warranty is provided by SRGS PTY LTD, 6 Coulthards Avenue, Strathpine QLD 4500, Australia. Phone: 1300 175 010.

DESCRIPTION (FIG. A)

 **WARNING:** Never modify the tool or any part of it. Damage or personal injury could result.

- 1 Rivet nut tool
- 2 Handle grips
- 3 Adjustment knob
- 4 Threaded Bushing
- 5 Tie Rods (M3/M4/M5/M6/M8/M10)
- 6 Bushing
- 7 Threaded nut (M3/M4/M5/M6/M8/M10)

INTENDED USE

Your rivet nut tool has been designed to set aluminum, steel, and stainless steel rivets in professional rivet applications.

DO NOT use under wet conditions or in the presence of flammable liquids or gases.

This hand rivet nut tool is a professional hand tool.

Always wear Personal Protective Equipment when using this tool.

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RIVETING NUT ASSEMBLY (FIG. A – E)

1. Insert the appropriate sized tie rod (5) into the rivet nut tool (1).
2. Open handles of rivet nut tool, and thread the bushing (6) over the tie rod (5) while holding the adjustment knob (3) firmly. Make sure bushing (6) is fully tightened.
3. Thread the threaded bushing (4) over the tie rod (5) and bushing (6) Ensure its fully tightened before use.
4. Thread the appropriate sized threaded nut (7) onto the assembly.
5. The rivet nut tool (1) is now ready to use.

OPERATION

 CAUTION: Wear safety glasses and gloves during operation.

PROPER HAND POSITION (FIG. F)

 WARNING: To avoid risk of serious injury, ensure both hands are on the handle grips during operation. Proper hand position requires both hands on the handle grips (2).

RIVET NUT SIZE REFERENCE CHART

NUT MATERIAL	RIVET NUT SIZE					
	M3	M4	M5	M6	M8	M10
Aluminum	X	X	X	X	X	X
Steel	X	X	X	X	X	X
Stainless Steel	X	X	X	X		

RIVET NUT APPLICATION (FIG. A, F – K)

1. Select correct rivet nut size for your application.
2. Ensure the tie rod (5) matches the size of the rivet nut (8) you are operating with.
3. Drill a hole that matches the rivet thickness through the materials you intend to rivet.
4. Thread the appropriate sized rivet nut (8) onto the assembly.
5. Insert the rivet nut (8) into the hole (9) of the workpiece and ensure the rivet nut (8) is flush with the workpiece as shown in Fig. G.

6. Ensure the rivet nut tool (1) is perpendicular with the workpiece as shown in Fig. K.
7. With the handles (2) in the open position, squeeze the handles together to the closed position to install the rivet nut (8) to the workpiece as shown in Fig. F, H, I.
8. Remove the rivet nut tool (1) from the workpiece by rotating the adjustment knob (3) counterclockwise.
9. The rivet nut is ready for you to install the threaded fastener of your choice


MAINTENANCE

Your hand tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.

LUBRICATION

Your tool requires no additional lubrication.

CLEANING

 WARNING: Never use solvents or other harsh chemicals for cleaning the non metallic parts of the tool. These chemicals may weaken the materials used in these parts.

Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

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FIG. A

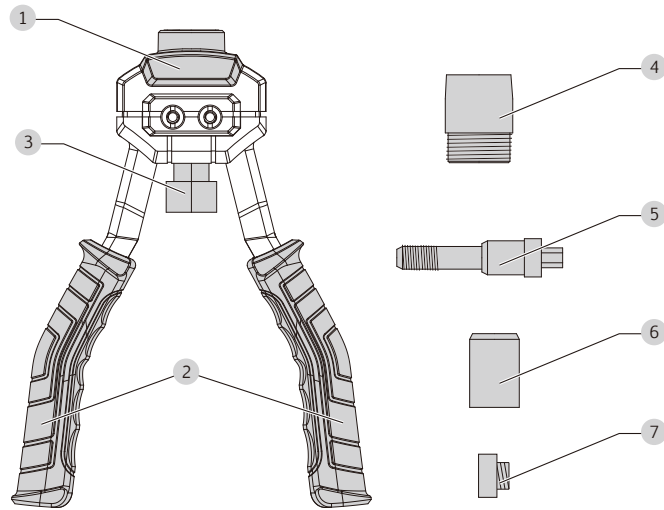


FIG. B

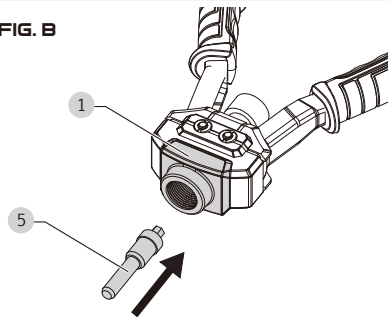
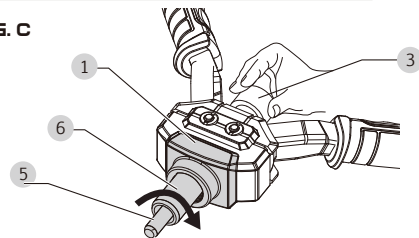


FIG. C



Note: Open handles of rivet nut tool, hold adjustment knob (3) firmly to thread the bushing (6), and make sure the bushing (6) is fully tightened.

FIG. D

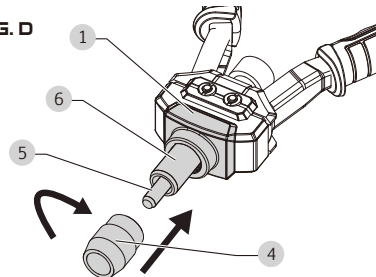


FIG. E

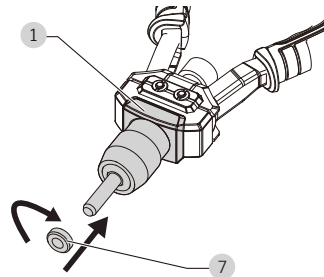


FIG. F

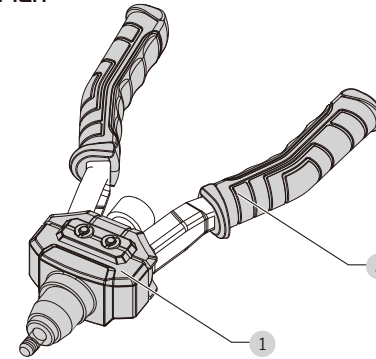


FIG. G

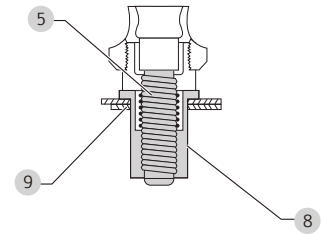


FIG. H

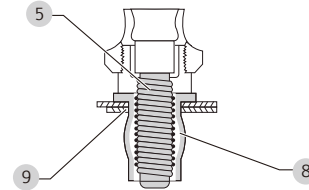


FIG. I

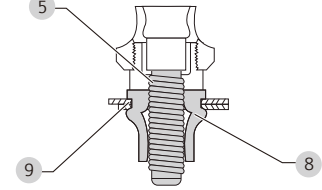


FIG. J

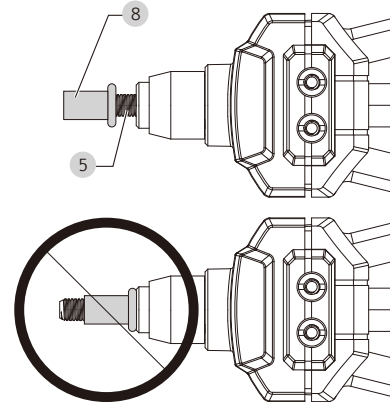


FIG. K

