







RS2314K.3



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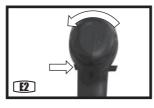


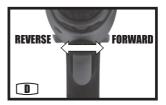
















COMPONENT LIST

I KEYLESS CHUCK

- **2** TORQUE ADJUSTMENT RING
- **3** FORWARD/REVERSE ROTATION CONTROL

BATTERY PACK

- **5** DOUBLE-ENDED BIT
- **6** BATTERY PACK RELEASE BUTTON

MAGNETIC TRAY

ON/OFF SWITCH

SIGHT LIGHT

Not all the accessories illustrated or described are included in standard delivery.

ACCESSORIES

1.3Ah Li-Ion battery pack	1
3-5hrs charger	1
Double ended bits	2

Use good quality accessories marked with a well-known brand name. Choose the type according to the work you intend to undertake. Refer to the accessory packaging for further details. Store personnel can assist you and offer advice.

GENERAL POWER TOOL SAFETY WARNINGS

WARNING: Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/ or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or batteryoperated (cordless) power tool.

- 1. WORK AREA SAFETY
- a) Keep your work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.
- 2. ELECTRICAL SAFETY
- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.
 Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of

a cord suitable for outdoor use reduces the risk of electric shock.

- f) Recommendation for the use of a residual current device with a rated residual current of 30 mA or less.
- **3. PERSONAL SAFETY**
- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove adjusting keys or wrench before turning the tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust-related hazards.

- 4. POWER TOOL USE AND CARE
- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- 5. BATTERY TOOL USE AND CARE
- a) Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- b) Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- c) When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects,

that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.

d) Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

6. SERVICE

a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that that safety of the power tool is maintained.

ADDITIONAL SAFETY POINTS FOR YOUR BATTERY OPERATED DRILLS & IMPACT DRILL

- 1. Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.
- 2. Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

General Safety Warnings for your Battery Charger WARNING: Read all safety warnings and all instructions. Failure to follow the warnings and

instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

Additional safety instructions for your Battery Charger

1. Before charging, read the instructions.

- 2. For charge Li-ion battery pack only.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- 4. The battery terminal not connected to the chassis has to be connected first. The other connection is to be made to the chassis, remote from the battery and fuel line. The battery charger is then to be connected to the supply mains.
- 5. After charging, disconnect the battery charger from the supply mains. Then remove the chassis connection and then the battery connection.
- 6. Do not charge a leaking battery.
- Do not use chargers for works other than those for which they are designed.
- 8. Before charging, ensure your charger is matching the local AC supply.
- 9. The charging device must be protected from moisture.
- 10. Do not use the charging device in the open.
- 11. Do not short out the contacts of battery or charger.
- 12. Respect the polarity "+/-" when charging.
- 13. Do not open the unit and keep out of the reach of children.
- 14. Do not charge the batteries of other manufactures or ill-suited models.
- 15. Ensure that the connection between the battery charger and battery is correctly positioned and is not obstructed by foreign bodies.
- 16. Keep battery charger's slots are free of foreign objects and protect against dirt and humidity. Store in a dry and frost-free place.
- 17. When charging batteries, ensure that the battery charger is in a well-ventilated area and away from inflammable materials. Batteries can get hot during charging. Do not overcharge any batteries. Ensure that batteries and chargers are not left unsupervised during charging.
- 18. Do not recharge non-rechargeable batteries, as they can overheat and break.
- 19. Longer life and better performance can be obtained if the battery pack is charged when the air temperature is between 18°C and 24°C. Do not charge the battery pack in air temperatures below 4.5°C, or above 40.5°C. This is important as it can prevent serious damage to the battery pack.
- 20. Charge only battery pack of the same model provided by manufacturer and of models recommended by manufacturer.

SAFETY WARNINGS FOR BATTERY PACK

- a) Do not dismantle, open or shred cells or battery pack.
- b) Do not short-circuit a battery pack. Do not store battery packs haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by conductive materials. When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- c) Do not expose battery pack to heat or fire. Avoid storage in direct sunlight.
- d) Do not subject battery pack to mechanical shock.
- e) In the event of battery leaking, do not allow the liquid to come into contact with the skin or eyes. If contact has been made, wash the affected area with copious amounts of water and seek medical advice.
- f) Seek medical advice immediately if a cell or battery pack has been swallowed.
- g) Keep battery pack clean and dry.
- h) Wipe the battery pack terminals with a clean dry cloth if they become dirty.
- i) Battery pack needs to be charged before use. Always refer to this instruction and use the correct charging procedure.
- j) Do not maintain battery pack on charge when not in use.
- After extended periods of storage, it may be necessary to charge and discharge the battery pack several times to obtain maximum performance.
- 1) Battery pack gives its best performance when it is operated at normal room temperature (20 °C \pm 5 °C).
- m) When disposing of battery packs, keep battery packs of different electrochemical systems separate from each other.
- n) Recharge only with the charger specified by manufacturer. Do not use any charger other than that specifically provided for use with the equipment. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- o) Do not use any battery pack which is not designed for use with the equipment.
- p) Keep battery pack out of the reach of children.

- Retain the original product literature for future reference.
- Remove the battery from the equipment when not in use.
- s) Dispose of properly.

SYMBOLS



To reduce the risk of injury, user must read in struction manual

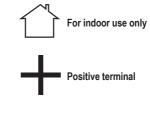


Warning



Wear ear protection

Wear eye protection





+

 \ominus

The output plug is with positive center pole and negative outer pole



Wear dust mask



C-Tick approval mark



marked with a symbol relating to 'separate collection' for all battery packs and battery pack. It will then be recycled or dismantled in order to reduce the impact on the environment. Battery packs can be hazardous for the environment and for human health since they contain hazardous substances.

Li-Ion battery. This product has been



Li-lon

Do not burn



disposed improperly, which can be hazardous for ecosystem. Do not dispose of waste batteries as unsorted municipal waste.

Batteries may enter water cycle if

xINR18/65-y: Cylindrical lithium Ion battery cells with max diameter of 18mm and max height of 65mm; "x" represents a number cells serial connected, blank if 1; "-y" represents a number of cells paralleled connected, blank if 1.

Voltage	18V
Charger voltage	100-240V~50Hz
No load speed	0-550/min
Clutch position	16+1
Max. torque	18N.m
Chuck capacity	10mm
Max. drilling capacity	
Wood	18mm
Steel	8mm
Battery capacity	1.3Ah Li-Ion
Charging time	3-5hrs
Machine weight	1.5kg

CHARGING PROCEDURE



NOTE: Before using the tool, read the instruction book carefully.

Intended Use

The machine is intended for driving in and loosening screws as well as for drilling in wood, metal, and plastic.

1. CHARGING YOUR BATTERY PACK a) Charging the Battery

The battery charger supplied is matched to the Li-Ion battery installed in the machine. Do not use another battery charger.

The Li-lon battery is protected against deep discharging. When the battery is empty, the machine is switched off by means of a protective circuit: The tool holder no longer rotates.

In a warm environment or after heavy use, the battery pack may become too hot. Allow time for the battery to cool down before recharging.

b) IMPORTANT NOTES FOR CHARGING THE BATTERY

The battery in your new tool is not charged when it leaves the plant. Therefore it must be charged for 1 hours before using the first time!

NOTE: If the battery pack is very hot you must remove your battery pack from the charger and allow your battery pack to cool first to ambient temperature and then recharging can be started.

To prevent damage to the Battery Pack, when charge runs out, please charge the battery to reach full or no less than half charge before storage. If the tool will not be used for long periods of time, charge the battery every 3-6 months.

2. HOW TO CHARGE YOUR BATTERY (See Fig. A1, A2)

Connect the battery charger to the power supply, and then plug the DC socket of charger in to charger base ,and the light is green. Then slide the battery pack into the charger base to make the connections. And the green light will turn red to show charging has started. After charging approx 3-5 hours, the red light will turn green which means the battery is full, and charging is completed. Then slide the battery from your charger. **NOTE: This charger is designed to detect some problems that can arise with battery pack. [See table below]**

Light	Status	Measure
Green ON	Charger is plugged into the socket without the battery inserted.	
Red ON	Charging	
Red OFF Green ON	Fully charged	
Red OFF Green ON	Charging battery too hot	Let the hot battery cool down for a while.
Red OFF Green ON	Defective battery	Change a new battery.

3. TO REMOVE OR INSTALL THE BATTERY PACK (See Fig. B1,B2)

Depress the battery pack release button to release and slide the battery pack out from your tool. After recharge, slide it back into your tool. A simple push and slight pressure will be sufficient.

OPERATING INSTRUCTIONS

1. ON/OFF SWITCH (See Fig. C)

Depress the On/Off switch to start and release it to stop your drill. The on/off switch is fitted with a brake function which stops your chuck immediately when you quickly release the switch.

It is also a variable speed switch that delivers higher speed and torque with increased trigger pressure. Speed is controlled by the amount of switch trigger depression.

WARNING: Do not operate for long periods at low speed because excess heat will be produced internally.

2. SWITCH LOCK (See Fig. D)

The On/Off switch trigger can be locked in OFF position. This helps to reduce the possibility of accidental starting when not in use. To lock the switch, place the forward /reverse rotation control in the center position by pushing it on either side of the drill.

Fig D: the forward /reverse rotation control is in the center position.

3. REVERSIBLE (See Fig. E1, E2)

WARNING: Never change the direction of rotation when the chuck is rotating, wait until it has stopped !

4. CHUCK ADJUSTMENT (See Fig. F)

To open the chuck jaws rotate the front section of the chuck. Insert the drill bit between the chuck jaws and rotate the front section in the opposite direction. Ensure the drill bit is in the center of the chuck jaws. Finally, firmly rotate the front chuck section in the opposite directions. Your drill bit is now clamped in the chuck.

5. TORQUE ADJUSTMENT (See Fig. G)

(Screw driving force of your drill driver) The torque is adjusted by rotating the torque adjustment ring. The torque is greater when the torque adjustment ring is set on a higher setting. The torque is less when the torque adjustment ring is set on a lower setting.

Make the setting as follows:

1 - 3	for driving small screws	
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4 - 6 for driving screws into soft material

7 - 9 for driving screws into soft and hard material

10 - 12 for driving screws into hard wood

- 13 16 for driving larger screws
- for heavy drilling

6. SIGHT LIGHT

The sight light allows you to keep a clear view under less illuminated circumstances. To turn on the light

simply press the on/off switch. When you release the on/off switch, the light will be off.

7. DRILLING

When drilling into a hard smooth surface, use a center punch to mark the desired hole location. This will prevent the drill bit from slipping off center as the hole is started. Hold the tool firmly and place the tip of the bit at the point to be drilled. Depress the switch trigger to start the tool. Move the drill bit into the workpiece, applying only enough pressure to keep the bit cutting. Do not force or apply side pressure to elongate a hole.

When drilling in metal, only use HSS drill bits in good condition. When screw-driving, apply a small quantity of liquid soap or similar to the screw threads to ease insertion.

8. DISPOSAL OF AN EXHAUSTED BATTERY PACK

To preserve natural resources, please recycle or dispose of the battery pack properly. Li-Ion This battery pack contains lithium batteries. Consult your local waste authority for information regarding available recycling and/or disposal options. Discharge your battery pack by operating your drill, then remove the battery pack from the drill housing and cover the battery pack connections with heavy duty adhesive tape to prevent short circuit and energy discharge. Do not attempt to open or remove any of the components.

9. OVERLOAD PROTECTION

When overloaded, the motor comes to a stop. Release the on/off button, and the machine will restart immediately.

10. TEMPERATURE DEPENDENT OVERLOAD PROTECTION

When using as intended for the power tool cannot be subject to overload. When the load is too high or the allowable battery temperature of 75°C is exceeded, the electronic control switches off the power tool until the temperature is in the optimum temperature range again.

11. PROTECTION AGAINST DEEP DISCHARGING

The Li-Ion battery is protected against deep discharging by the "Discharging Protection System". When the battery is empty, the machine is switched off by means of a protective circuit: The inserted tool no longer rotates.

PROBLEM SOLUTION

1. WHY DOES THE DRILL NOT TURN ON WHEN YOU PRESS THE SWITCH?

The forward/reverse rotation control, which is on top of the trigger, is positioned in the lock function. Unlock the forward/reverse rotation control by putting it into the required rotation position. Push the trigger and the drill will start to rotate.

2. THE DRILL STOPS BEFORE THE SCREW IS COMPLETELY TIGHTENED. WHY?

Verify the torque position of the variable clutch, you can find the variable clutch between the chuck and the drill body. Position 1 is the lowest torque (screw driving force) and position 16 is the highest torque (screw driving force). Position 17 is for drill operation. Regulate the variable clutch to a higher position to reach the best result.

3. I CANNOT FIT THE BATTERY INTO THE BATTERY CHARGER. WHY?

The battery can be inserted into the charger only in one direction. Turn the battery around until it can be inserted into the slot.

4. REASONS FOR DIFFERENT BATTERY PACK WORKING TIMES

Charging time issues, as above, and having not used a battery pack for a prolonged time will reduce the working life of the battery pack. This can be corrected after several charge and discharge operations by charging & working with your drill. Heavy working conditions such as large screws into hard wood will use up the battery pack energy faster than lighter working conditions. Do not re-charge your battery pack below 0°C and above 45°C as this will affect performance.

MAINTENANCE

Your power tool requires no additional lubrication or maintenance.

There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool. Staple your purchase receipt here Before returning this product for warranty or any other reason, please call. POSITEC AUSTRALIA PTY LIMITED ABN 14 101 682 357 Unit 15, 23 Narabang Way Belrose 2085 NSW Australia FREE CALL 1300 889 028 EMAIL:office.sales@positec.com.au



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